

The Digital Thread: The Industrial Perspective

PLM Road Map & PDT Europe 2023

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The Digital Thread in a Heterogeneous, Extended Enterprise Reality
A call for PLM Professionals to share their knowledge & experience
November 15 & 16

The Promise and Reality of the Digital Thread: Insights from Industry Research

15 November 2023—Paris France

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The Digital Thread: The Industrial Perspective

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Presenter's Profile




James Roche
Aerospace & Defense
Practice Director

- 35+ years of experience in transformation and IT enablement of product development and manufacturing processes.
- Strategic advisor and program manager for PLM programs across the Americas, Europe, and Asia.
- PLM Practice Manager at CSC Consulting and at A.T. Kearney.
- Previously with EDS, served as chief architect for General Motors' worldwide engineering systems.
- Areas of Focus
 - Facilitating cooperation within the aerospace and defense industry
 - Strategically expanding PLM within aerospace and defense companies
 - Extending PLM from airframe and propulsion OEMs to their external value chains

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Digital Thread Status and Trends in Industry


 *Key Research Findings Review*

- Introduction
- Research Findings
 - The What and Why of the Digital Thread
 - The Current Reality of Digital Thread in Industry
 - Planning Investment for Digital Thread Expansion in Industry
 - Solution Capability and Provider Alignment
- Concluding Remarks

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Aerospace & Defense PLM Action Group


Mission


An association of aerospace & defense companies within CIMdata's globally recognized PLM Community Program, which functions as a **PLM advocacy group** to:


- Set the direction for the aerospace & defense industry on PLM-related topics that matter to members
- Promote common industry PLM processes and practices
- Define requirements for common interest PLM-related capabilities
- Communicate with a unified voice to PLM solution providers
- Sponsor collaborative PLM research on member-prioritized industry and technology topics


Founded in February 2014 – Website: www.ad-pag.com


Members

















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Collaborative Research Program



Study Digital Thread current state and future trends

Sponsors













Objective

The A&D PLM Action Group members and the PLM solution provider sponsors share a common objective for this research – To gain understanding of needs and opportunities within industry that will inform Digital Thread solution strategy and roadmap


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Information Gathering


Subject matter (domain) expert interviews & an online survey of committed professionals


Interviews

- Interviews were conducted by CIMdata with three communities:
 - 5 participating PLM solution providers,
 - 5 key A&D customers nominated by the participating solution providers, and
 - 5 AD PAG member companies
- The 10 A&D companies interviewed included
 - 9 of the Top 40 (23%),
 - 7 of the Top 20 (35%), and
 - 5 of the Top 10 (50%)
- The learnings from the interviews were applied to develop the line of inquiry in the web-based survey


Survey

- A total of 90 complete and validated online survey responses were received and analyzed
- The survey was intentionally designed to be a challenge for the respondent
 - Answering the questions required a deep understanding of the current status and future plans for digital thread realization within the respondent's company
 - The average time to complete the survey was approximately 30 minutes
- Achieved desired effect
 - Only domain experts on the topic of digital thread invested the time and effort needed to complete the survey

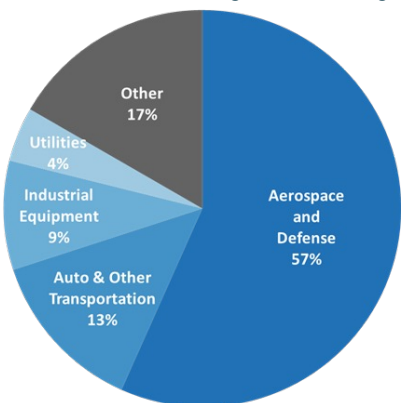
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Survey Respondent Demographics

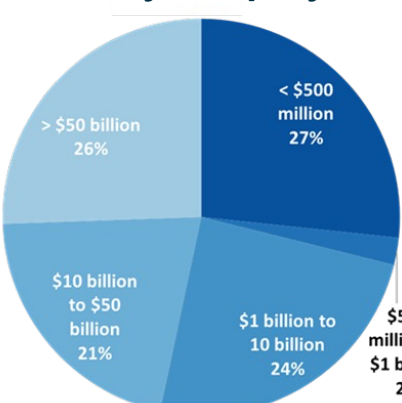

Heavily aerospace & defense with a broad representation across the supply chain

Distribution by Industry



Industry	Percentage
Aerospace and Defense	57%
Auto & Other Transportation	13%
Other	17%
Industrial Equipment	9%
Utilities	4%

Distribution by Company Revenue




Revenue Range	Percentage
< \$500 million	27%
> \$50 billion	26%
\$10 billion to \$50 billion	21%
\$1 billion to 10 billion	24%
\$500 million to \$1 billion	2%


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Bottom Line Up Front (“BLUF”)

 *The most significant findings – and the most surprising*

1. Digital thread investment is in early days
2. New influences are driving the rise of digital thread investment
3. The next phase of investment will be more transformative and higher risk
4. Industry leaders diverge in the focus of their implementations
5. There is a clear call for openness and standards
6. Systems engineering is emerging as a prime driver for digital thread
7. Technology is advancing rapidly; enterprise strategies are keeping pace
8. A third tier of digital thread technologies is on the rise


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The What and Why of Digital Thread

1a

 *Conceptual understanding of digital thread within industrial companies is very immature*

Definition of Digital Thread (from the interviews)

Q: What is your definition of digital thread?

15 interviews
-> 15 definitions

Meaningful relationships between product's digital assets and revisions

Our definition centers around an end-to-end digital lifecycle

Integration of authoritative technical data, software, and ...

IT applications to perform engineering methods that ...

paper published in AIAA-American Institute of Aeronautics and ...

DAU's definition: An extensible, configurable and component enterprise-level framework

A digital thread is an extensible, configurable, multi-directional integration of authoritative technical data, software, and ...

through

logic generated during the conceptual stage ...

A persistent temporary orchestration of data segments to satisfy unique information

information

to maintain digital twins

of a product at

given lifecycle states while maintaining associativity

the ability to maintain digital twins

definition of a product at

lifecycle states while


the digital and

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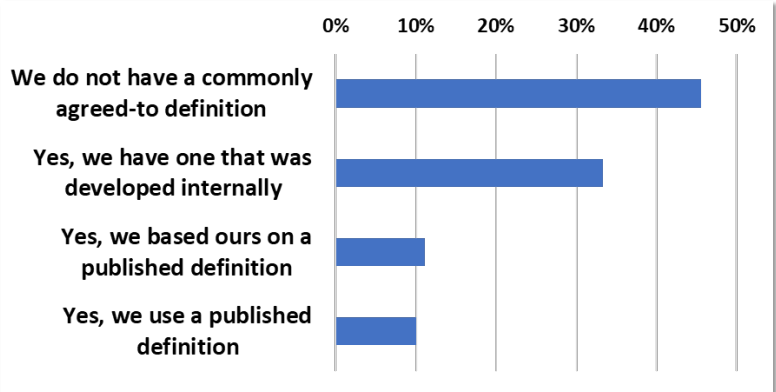
The What and Why of Digital Thread

1b


Conceptual understanding of digital thread within industrial companies is very immature


Definition of Digital Thread (from the survey)

Q: Does your organization have a commonly agreed-to definition of the digital thread?




Response	Percentage
We do not have a commonly agreed-to definition	45%
Yes, we have one that was developed internally	35%
Yes, we based ours on a published definition	15%
Yes, we use a published definition	10%

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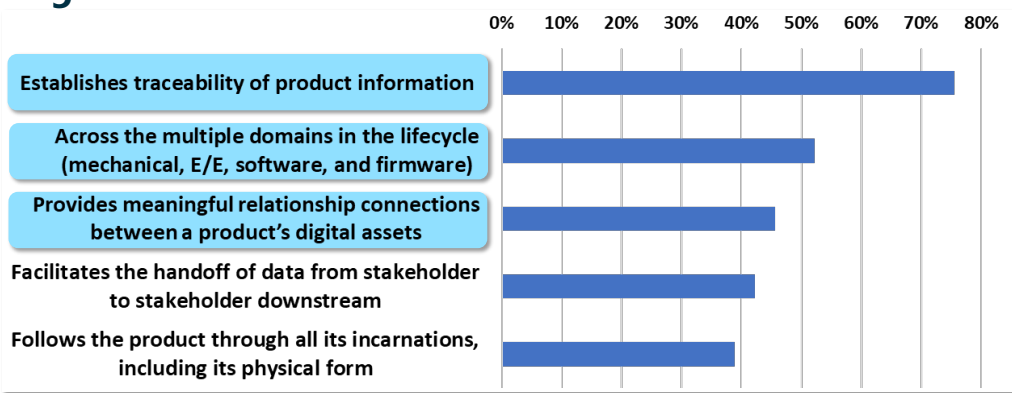


The What and Why of Digital Thread

1b


Among specialists there is a shared perception of what a digital thread is & does

What the Digital Thread Does*

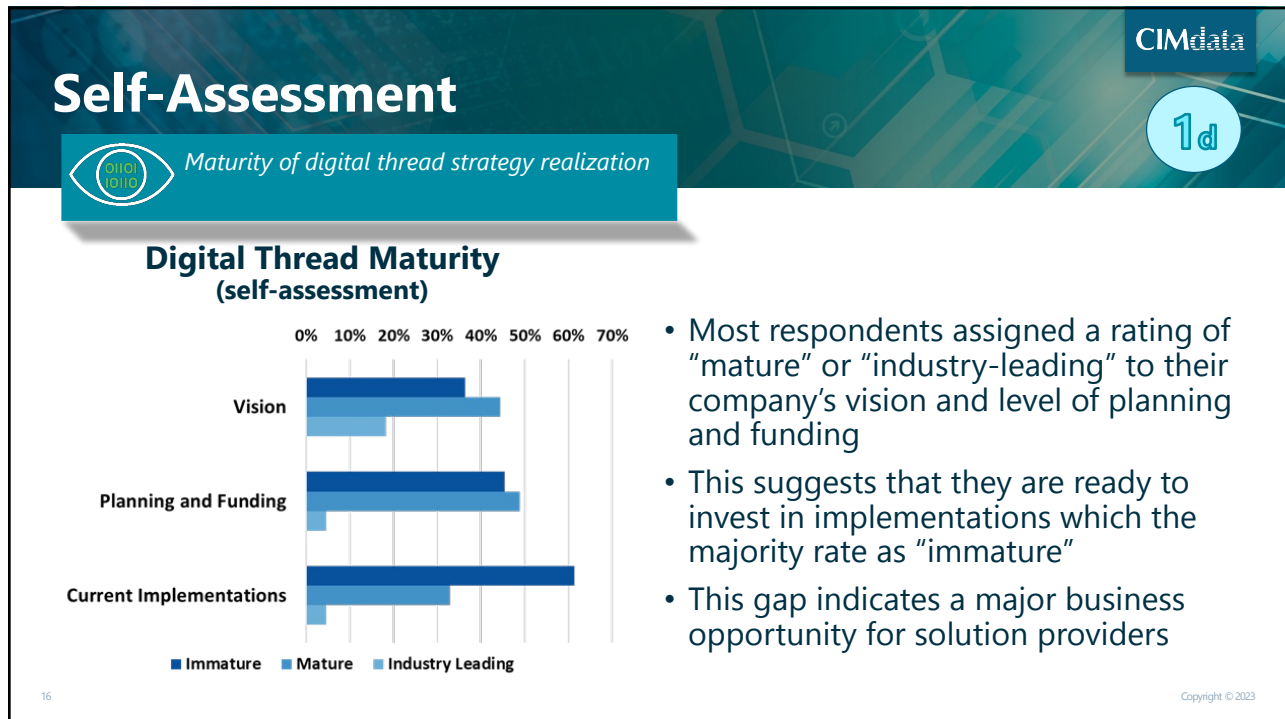
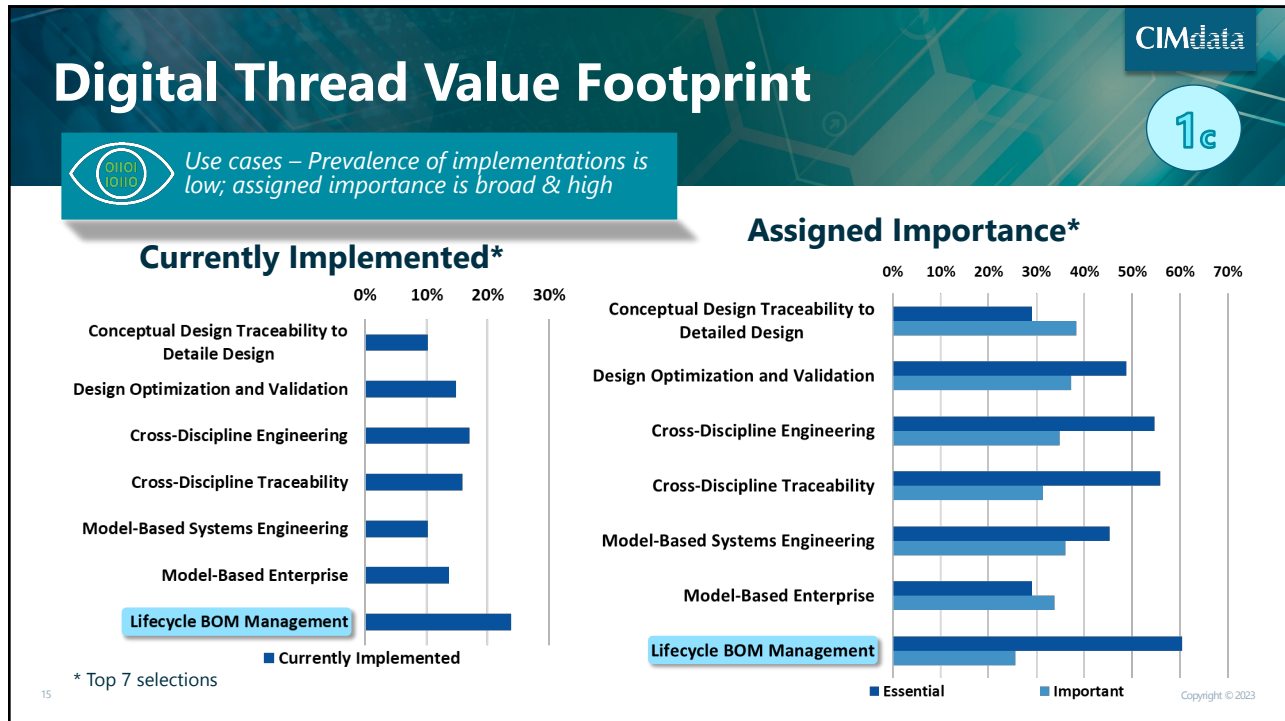


Function	Percentage
Establishes traceability of product information	75%
Across the multiple domains in the lifecycle (mechanical, E/E, software, and firmware)	55%
Provides meaningful relationship connections between a product's digital assets	45%
Facilitates the handoff of data from stakeholder to stakeholder downstream	40%
Follows the product through all its incarnations, including its physical form	35%

* Top 5 selections
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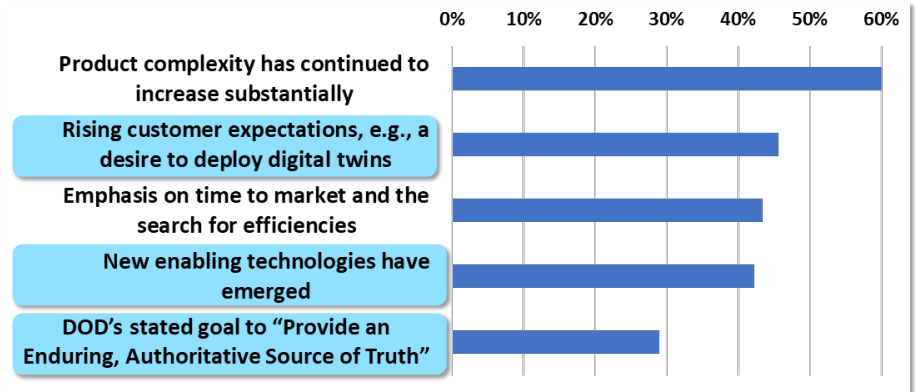
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The What and Why of Digital Thread

 *New influences are driving the rise of digital thread investment*

2

Reasons for Digital Thread's Rise to Prominence*



Reason	Percentage
Product complexity has continued to increase substantially	55%
Rising customer expectations, e.g., a desire to deploy digital twins	45%
Emphasis on time to market and the search for efficiencies	42%
New enabling technologies have emerged	40%
DOD's stated goal to "Provide an Enduring, Authoritative Source of Truth"	30%

* Top 5 selections


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Looking to the Future

 *Industry leaders are taking a broader view as they enter a more complex phase*

3

- There will be more investment in production and service
- There will be increased emphasis on extending the digital thread community to include customers, partners, and suppliers more fully
- MBSE will be a fundamental driver of future investment
- The next stage will be more complex and transformative
 - There are examples of established programs that enjoy strong support from a well-informed and motivated senior management
 - But many are struggling to build awareness within their leadership and achieve early successes as proof points to motivate executive engagement and funding for execution

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Strategies for Success



Industry leaders diverge in the focus of their implementations

4


- For some, it is providing **interfaces to source applications** to extract and associate product data artifacts and attributes, something like a search engine
- For others, the key is the **association and traceability of dependencies** between artifacts in support of a use case, such as the linkage and traceability of requirements through functional/physical design to simulation and test
- For a few, their current focus is on **data governance**, which they believe is foundational for a richer and more extensive set of product lifecycle use cases

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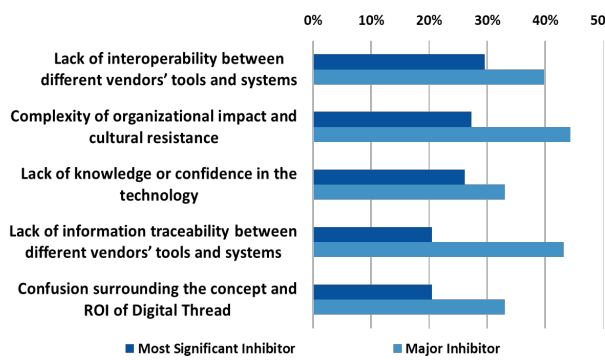


Strategies for Success



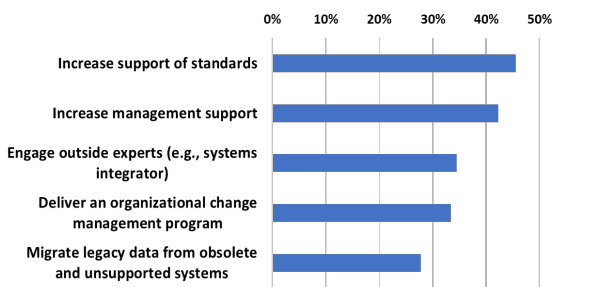

There is a clear call for openness and standards

Principal Inhibitors*



Inhibitor	Most Significant Inhibitor (%)	Major Inhibitor (%)
Lack of interoperability between different vendors' tools and systems	~30	~40
Complexity of organizational impact and cultural resistance	~28	~45
Lack of knowledge or confidence in the technology	~25	~35
Lack of information traceability between different vendors' tools and systems	~20	~45
Confusion surrounding the concept and ROI of Digital Thread	~20	~35

Means for Mitigation*




Mitigation Strategy	Percentage (%)
Increase support of standards	~45
Increase management support	~42
Engage outside experts (e.g., systems integrator)	~35
Deliver an organizational change management program	~32
Migrate legacy data from obsolete and unsupported systems	~25

* Top 5 selections


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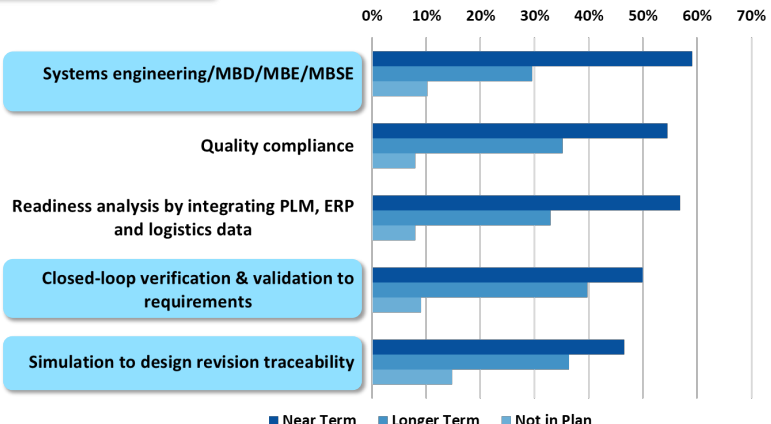


Future Investment Priorities


Top opportunities relate to systems engineering

6

Opportunities



Opportunity	Near Term	Longer Term	Not in Plan
Systems engineering/MBD/MBE/MBSE	~58%	~10%	~32%
Quality compliance	~52%	~10%	~38%
Readiness analysis by integrating PLM, ERP and logistics data	~55%	~10%	~35%
Closed-loop verification & validation to requirements	~50%	~10%	~40%
Simulation to design revision traceability	~48%	~15%	~37%

Q: What are the new value opportunities that you are targeting in future Digital Thread implementations within your company?

* Top 5 selections

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Solution Technologies



Commercial solutions continue to advance rapidly, but data governance is only emerging

7


- **Core to the value of digital thread is traceability** across source and derivative product-related artifacts along the lifecycle & throughout the extended enterprise
- The **digital thread value landscape is distributed across a heterogeneous value chain** from customer to OEM to partners and multiple tiers of suppliers. This reality drives the need for data interoperability and elevates the importance of standards and openness of enabling solution architectures
- **Proven technical solutions exist for enabling the digital thread**, and leading solution providers are investing heavily in research-guided strategies and roadmaps to further strengthen their offerings
- **Data is the foundation of the digital thread**. This reality elevates the importance of sound data governance and a cleansed repository, especially as use case implementations proliferate and must be interlinked into an extended thread

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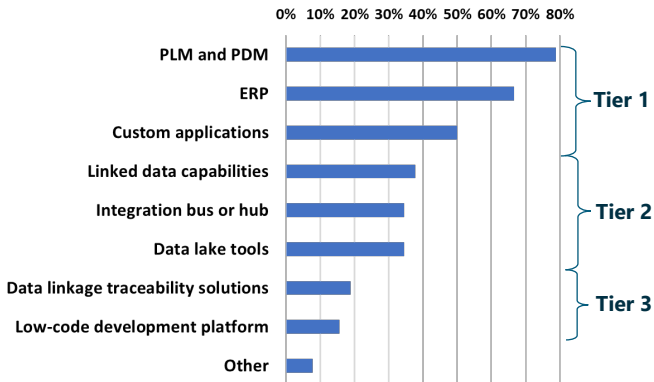


Solution Technologies


Enabling technologies in use today to link product lifecycle data



Technologies Used to Link Product Lifecycle Data



Technology	Usage (%)	Tier
PLM and PDM	~75	Tier 1
ERP	~65	Tier 1
Custom applications	~50	Tier 1
Linked data capabilities	~40	Tier 2
Integration bus or hub	~35	Tier 2
Data lake tools	~35	Tier 2
Data linkage traceability solutions	~25	Tier 3
Low-code development platform	~15	Tier 3
Other	~10	Tier 3

Three Tiers of Linkage Technologies

- Tier 1: Traditional solutions with the longest history
- Tier 2: Application and data integration tools
- Tier 3: Newer specialty technologies for combining data from multiple sources and establishing linkages and traceability

• Expect Tier 3 technologies to rise significantly over the next few years

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Solution Technologies


Solution capability and provider alignment

- Attitudes on solution capability and provider alignment are mixed
- Some industry leaders are quite critical, especially regarding data model accessibility and flexibility to comply with a corporate data governance strategy
- Others are somewhat neutral or slightly positive. They feel that some providers are moving in the right direction; some are not
- Several feel that solutions have improved significantly in the last 5 to 10 years and, despite some remaining gaps, are now fully capable
- Some express satisfaction that “good partnering” is happening

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Digital Thread Research – Audience Poll


The most significant findings – and the most surprising – according to the audience


	<u>Significant</u>	<u>Surprising</u>
1. Digital thread investment is in early days	41%	31%
2. New influences are driving the rise of digital thread investment	37	10
3. The next phase of investment will be more transformative and higher risk	25	29
4. Industry leaders diverge in the focus of their implementations	33	35
5. There is a clear call for openness and standards	60	12
6. Systems engineering is emerging as a prime driver for digital thread	58	14
7. Technology is advancing rapidly; enterprise strategies are keeping pace	22	27
8. A third tier of digital thread technologies is on the rise	20	20

Survey submits 48


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Concluding Remarks (1 of 3)

 *The most important findings – and the most surprising*

1. Digital thread investment is in early days
 - The conceptual understanding of digital thread within industrial companies is immature, but specialists within those companies have a surprisingly consistent view of what the digital thread is and does
 - Current digital thread implementations are relatively modest in comparison to industrial companies' visions and plans

Corollary: Digital thread investment within the ecosystem is poised for rapid growth
2. New influences are driving the rise of digital thread investment
 - New realities, such as enablement of digital twins, rising customer expectations (e.g., DoD's authoritative source of truth) and new enabling technologies, are major drivers of the digital thread's rise to prominence

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Concluding Remarks (2 of 3)

 *The most important findings – and the most surprising*

3. The next phase of investment will be more transformative and higher risk
 - Most industrial companies seem to be unaware of the complexities and prerequisite foundational elements as they pursue their visions
 - A few have sophisticated programmatic approaches with strong support from a well-informed and motivated senior management

Corollary: Over the next few years, we will witness some spectacular successes and failures
4. Industry leaders diverge in the focus of their implementations
 - Progression from accessibility to traceability to full enterprise reflects the range of maturity in digital thread strategy and strategy realization

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Concluding Remarks (3 of 3)

 *The most important findings – and the most surprising*

5. There is a clear call for openness and standards
 - Lack of interoperability between vendors' tools and systems is rated #1 inhibitor
 - Promotion of standards is rated #1 means for mitigation
 - Distinction between openness and standards is not well understood
6. Systems engineering is emerging as a prime driver for digital thread
7. Technology is advancing rapidly; enterprise data governance is a gap
 - A few companies recognize the need for an enterprise data governance strategy
8. A third tier of digital thread technologies is on the rise
 - Data linkage traceability solutions and low-code development platforms are becoming more prominent in enterprise digital thread architectures

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Questions & Answers CIMdata

 *What's on your mind?*



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